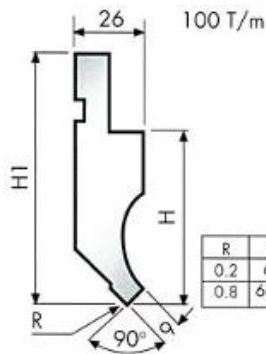


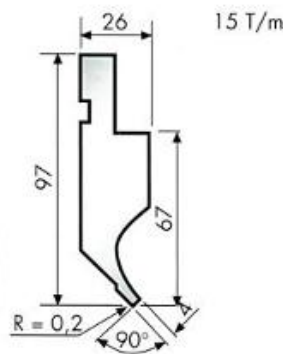
Amada Type

90°

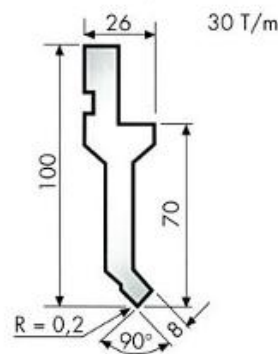
10.10/90°



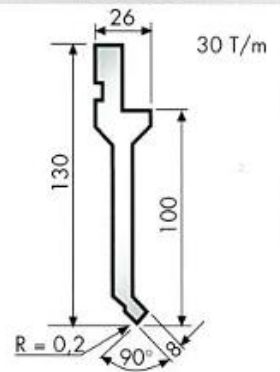
10.116/90°



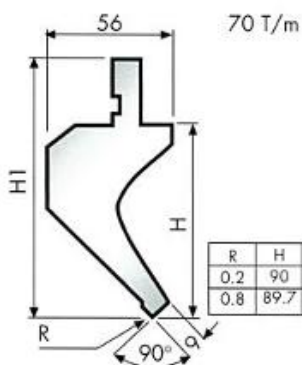
10.201



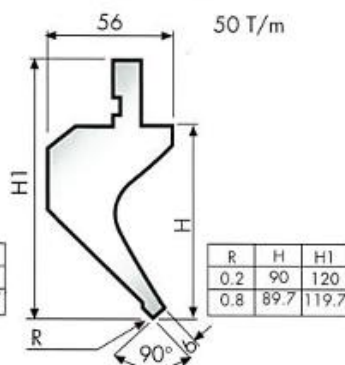
10.203



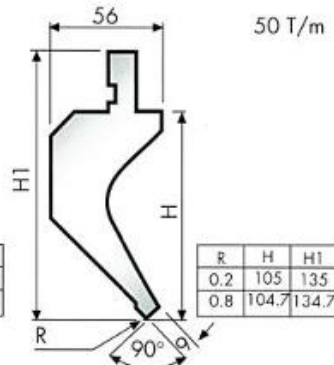
10.14/90°



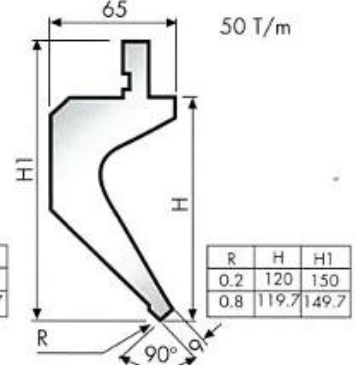
10.146/90°



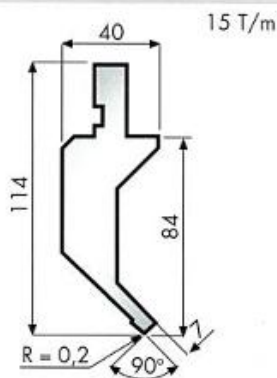
10.15/90°



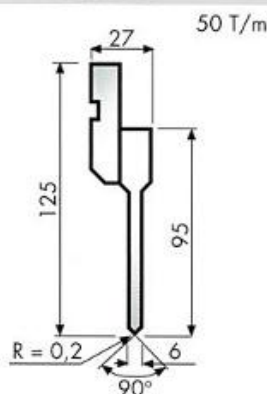
10.048



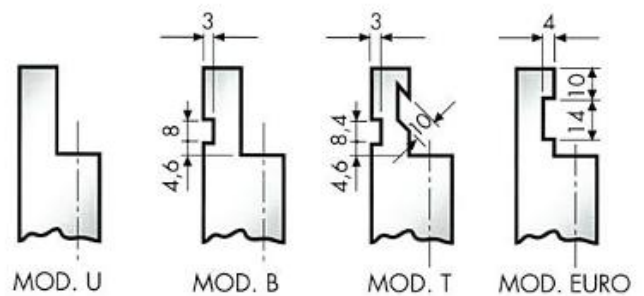
10.16/90°



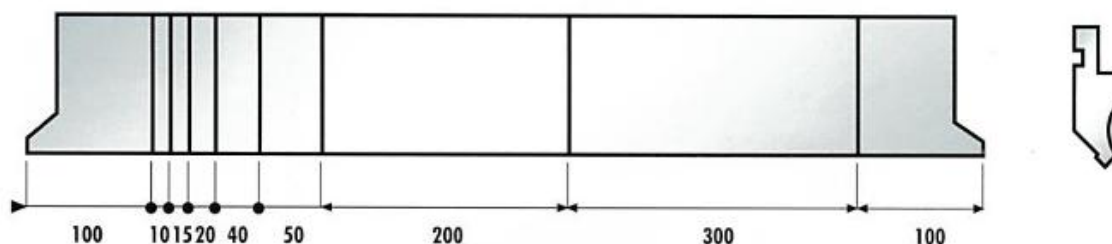
10.108



ATTACCO - ATTACHMENT - AUFNAHME



FRAZIONATURA STANDARD 835 mm. / STANDARD SECTIONING 835 mm. / STANDARDUNTERTEILUNG 835 mm.



I ns. utensili sono costruiti in acciaio di qualità in due versioni:
- bonificati a 42÷48 HRC
- temprati ad induzione a 52÷60 HRC
Sono disponibili in lunghezze di: 415 mm, 835 mm e frazionati.

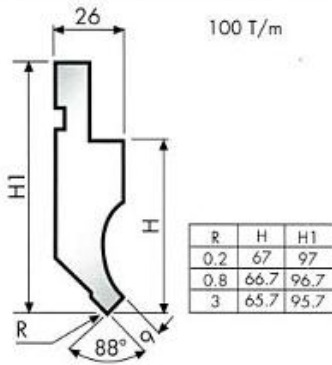
Our tools are made in quality steel and can be offered in two versions:
- hardened and tempered at 42 ÷ 48 HRC
- induction hardened at 52 ÷ 60 HRC
The tools are available in lengths of 415 mm, 835 mm and segmented.

Unsere Werkzeuge werden aus Qualitätsstahl hergestellt und werden angeboten:
- vergütet auf eine Festigkeit von 1.350 ÷ 1.580 N/mm²
- induktionsgehärtet auf 52 - 60 HRC
Die Werkzeuge können in folgenden Längen geliefert werden:
835 mm
435 mm
Standardunterteilung

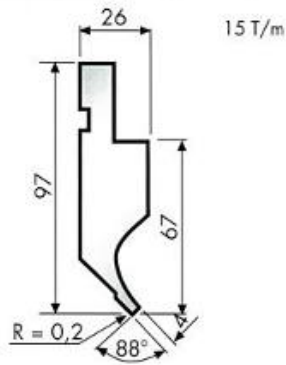
Amada Type

88°

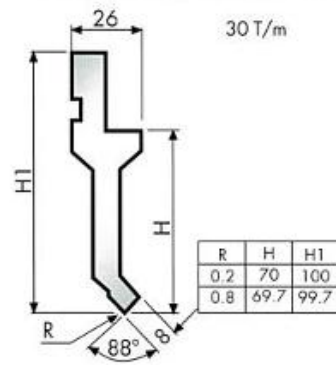
10.10/88°



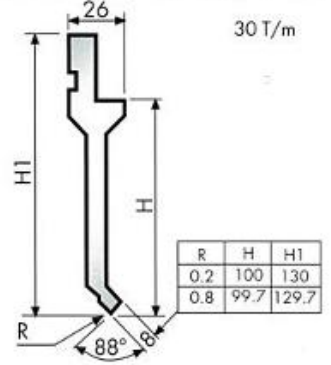
10.116/88°



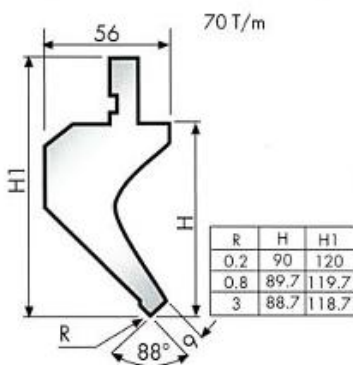
10.200



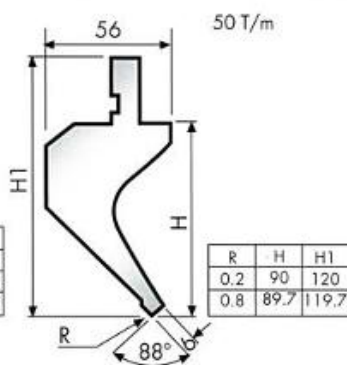
10.202



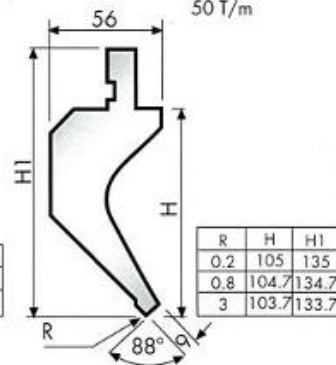
10.14/88°



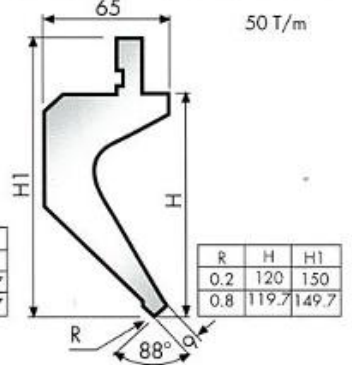
10.146/88°



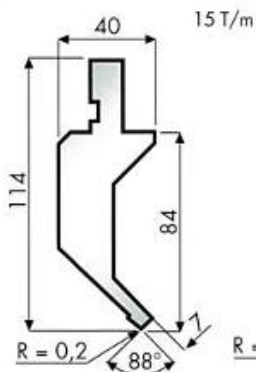
10.15/88°



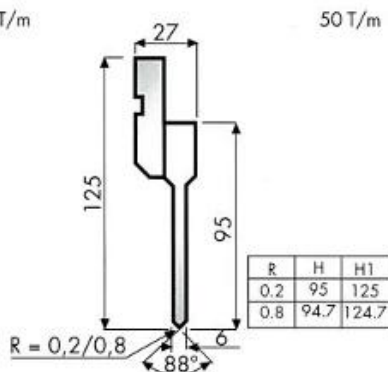
10.047



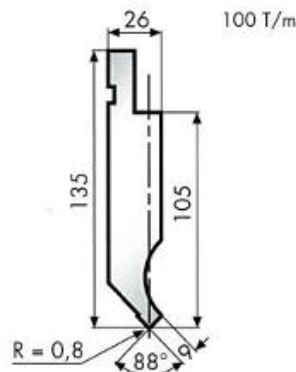
10.16/88°



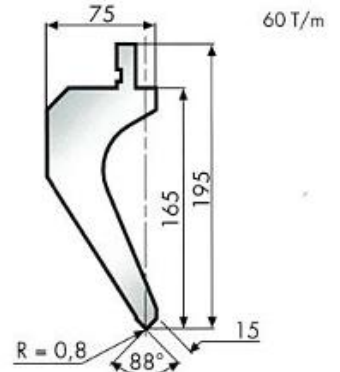
10.109



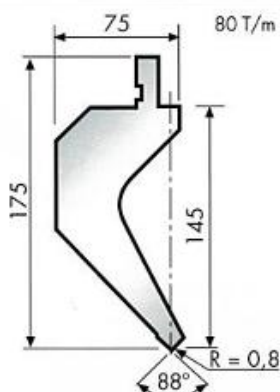
10.00/88°



10.065



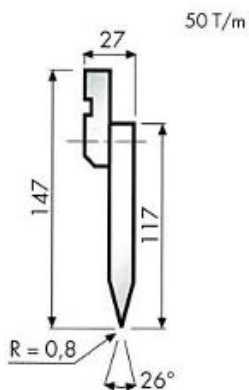
10.050



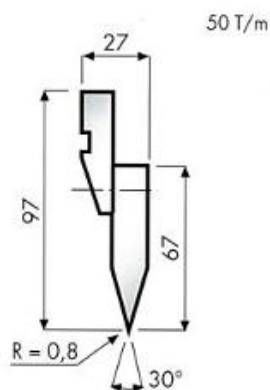
Amada Type

26° 30° 35° 45° 60°

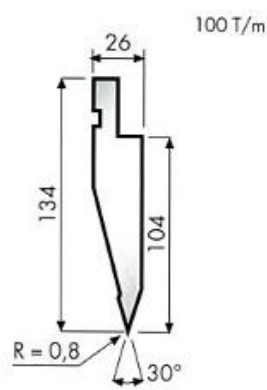
10.18/26°



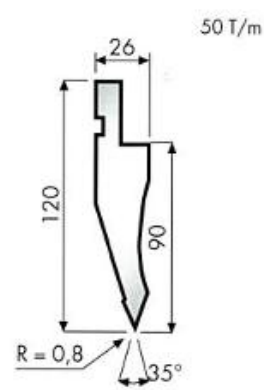
10.103



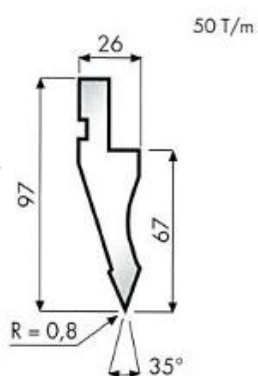
10.210



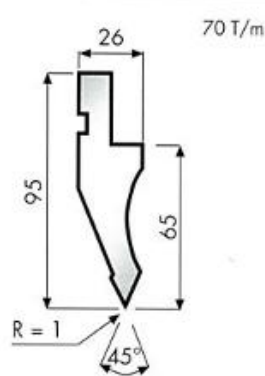
10.12/35°



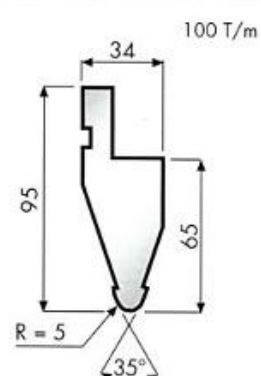
10.11/35°



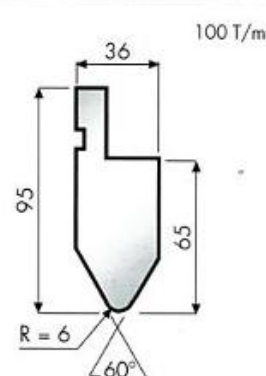
10.11/45°



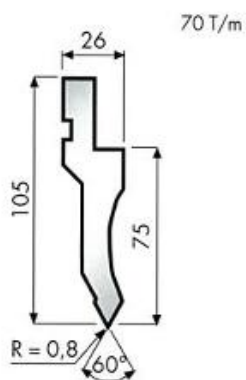
10.13/35°



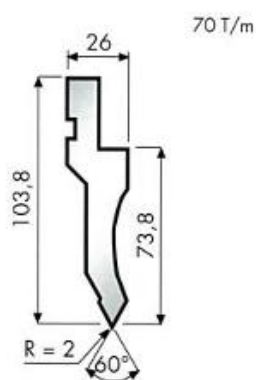
10.13/60°



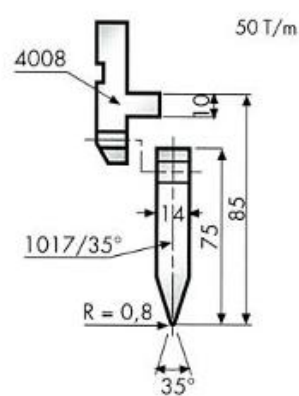
10.20/0.8



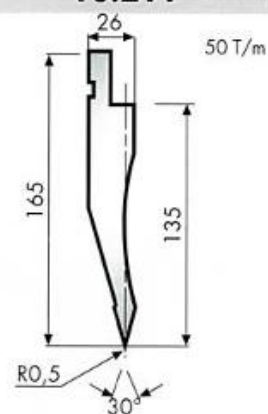
10.20/2.0



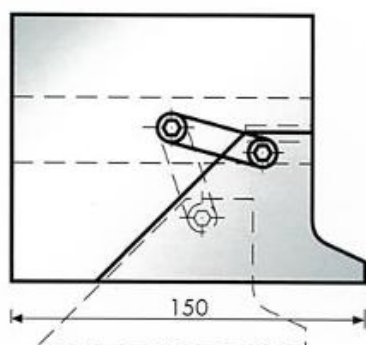
1017-4008



10.211



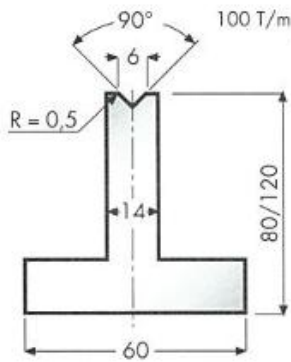
SCARPETTA MOBILE - MOVABLE HORN - BEWEGLICHES HORN



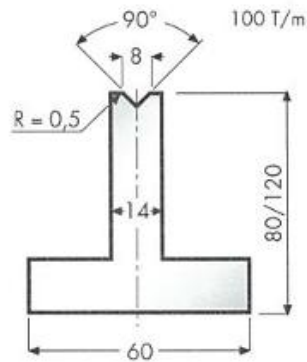
Amada Type

90°

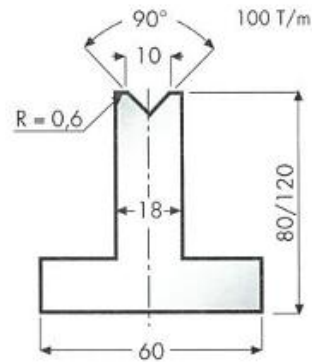
20.41/90°



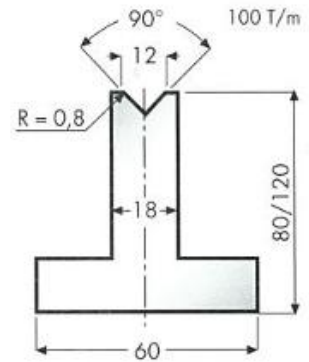
20.42/90°



20.43/90°

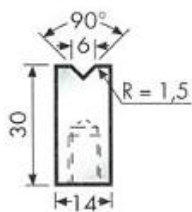


20.44/90°



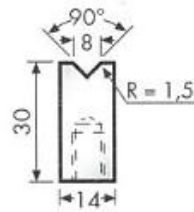
320/90°

95 T/m



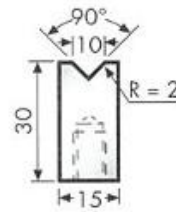
321/90°

95 T/m



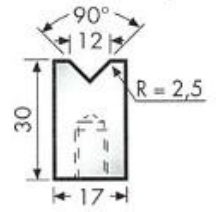
323/90°

95 T/m



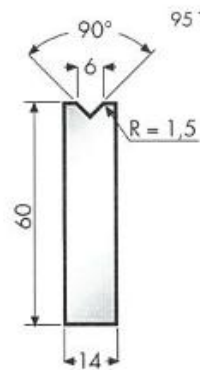
324/90°

95 T/m



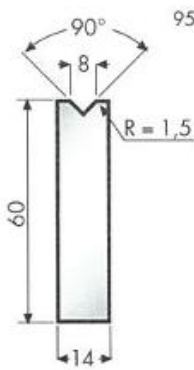
70.90

95 T/m



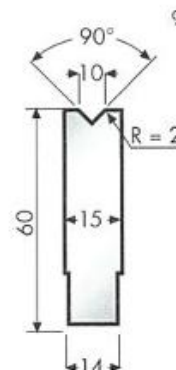
71.90

95 T/m



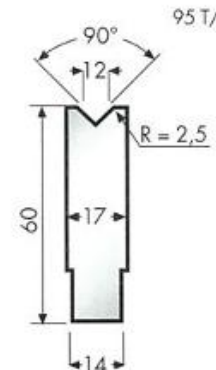
73.90

95 T/m

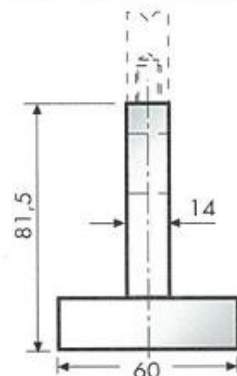


75.90

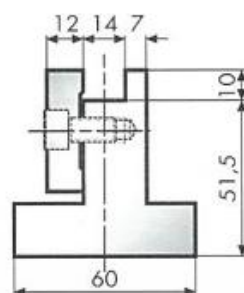
95 T/m



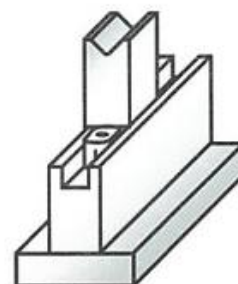
330



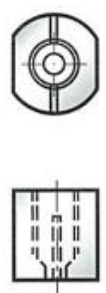
40.13



40.14



4014-TIBS

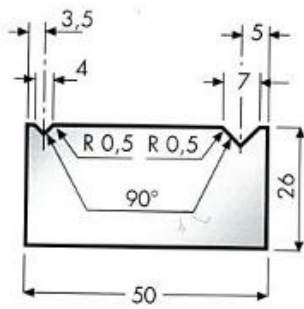


Amada Type

90°

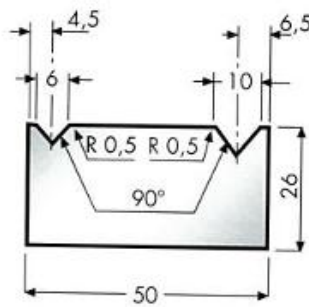
121/90°

60 T/m



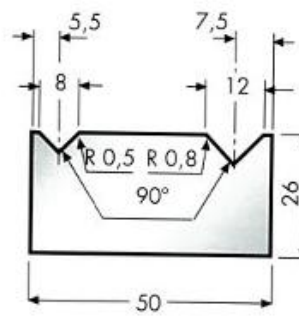
123/90°

70 T/m

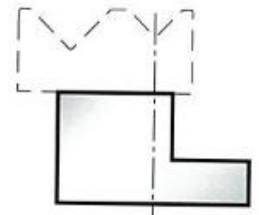


124/90°

80 T/m

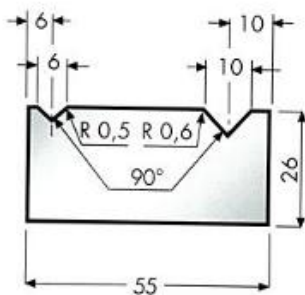


40.06/40.07



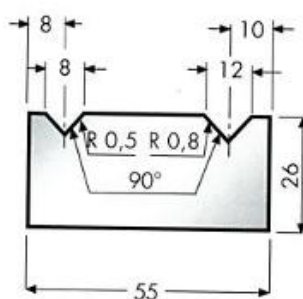
20.12/90°

80 T/m



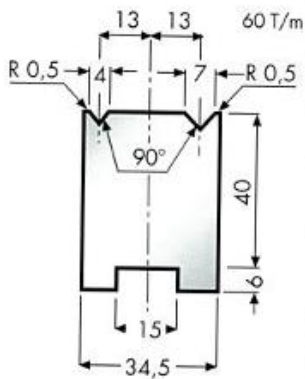
20.13/90°

80 T/m



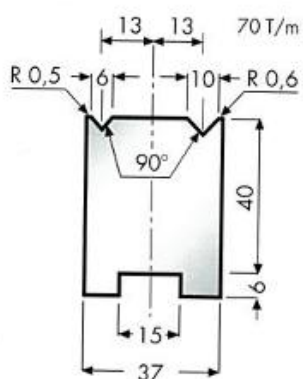
501/90°

60 T/m



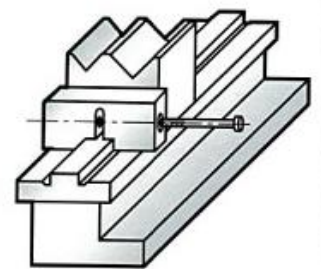
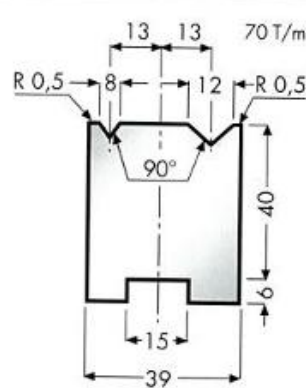
502/90°

70 T/m

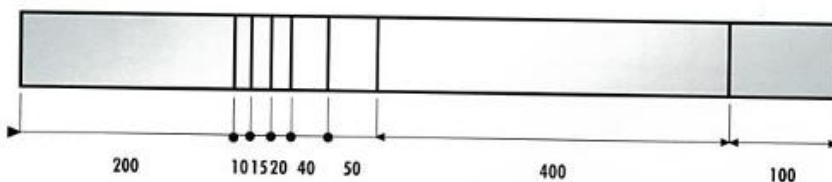


503/90°

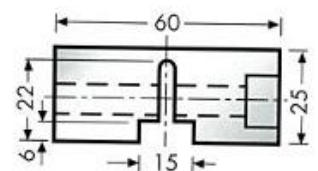
70 T/m



FRAZIONATURA STANDARD 835 mm./STANDARD SECTIONING 835 mm/STANDARDUNTERTEILUNG 835 mm



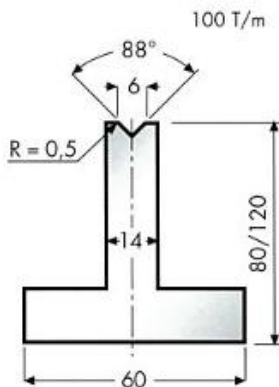
40.15-TIBS



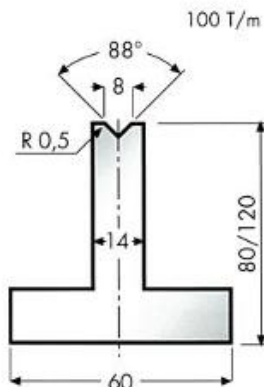
Amada Type

88°

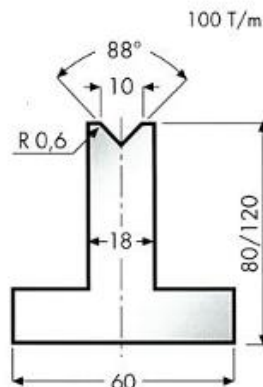
20.41/88°



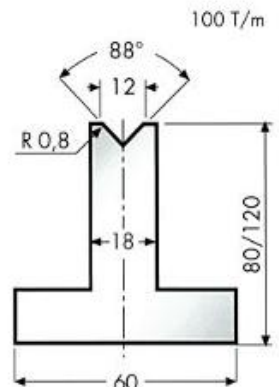
20.42/88°



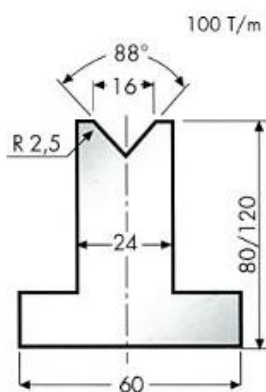
20.43/88°



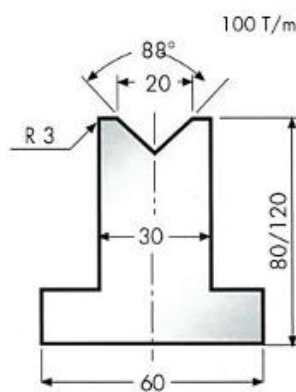
20.44/88°



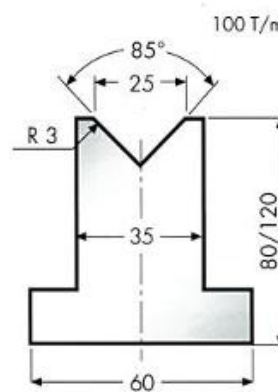
20.45/88°



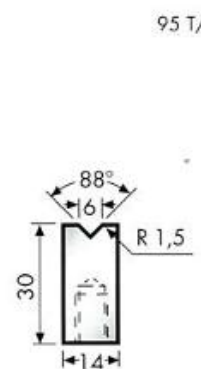
20.46/88°



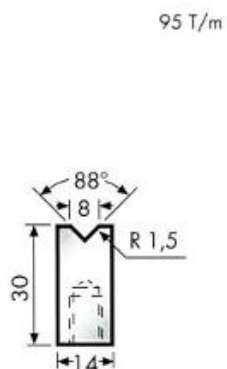
20.47/85°



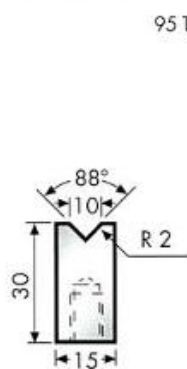
320/88°



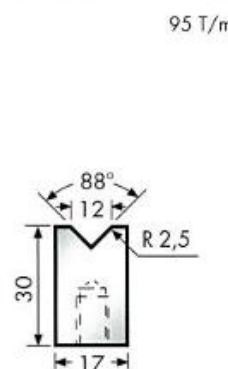
321/88°



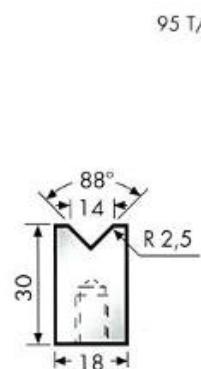
322/88°



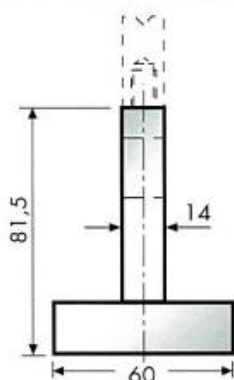
326/88°



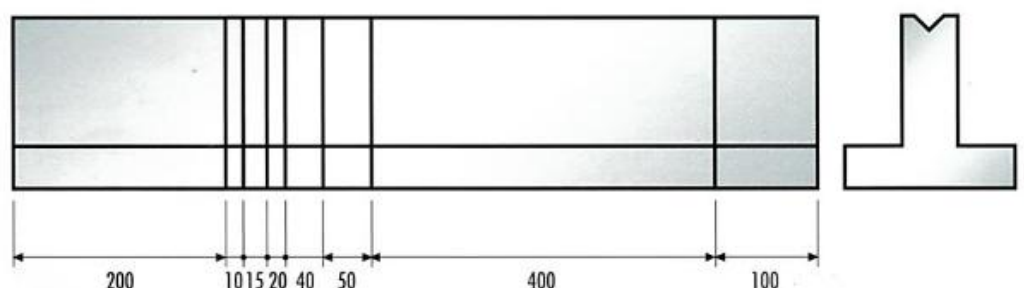
325/88°



330



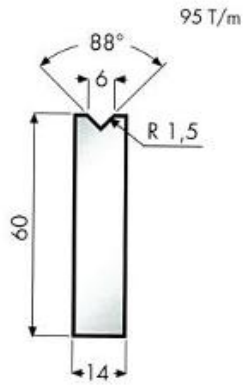
FRAZIONATURA STANDARD 835 mm./STANDARD SECTIONING 835 mm/STANDARDUNTERTEILUNG 835 mm



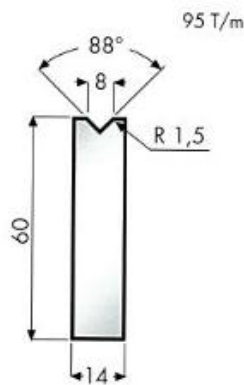
Amada Type

88°

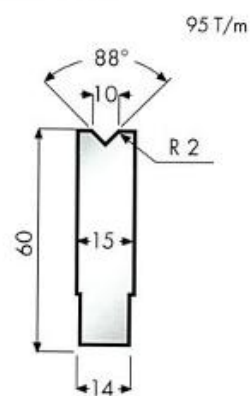
70.88



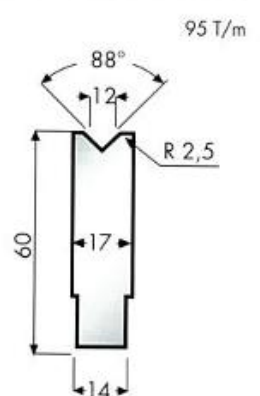
71.88



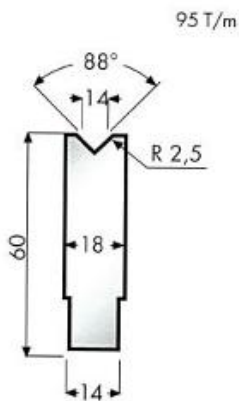
72.88



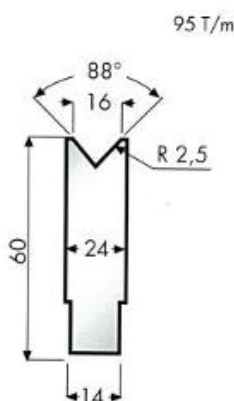
74.88



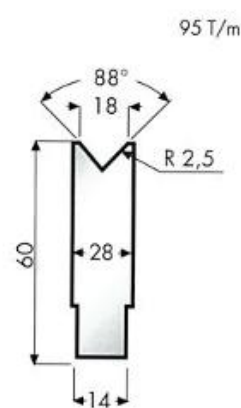
76.88



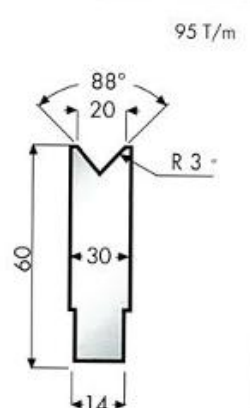
77.88



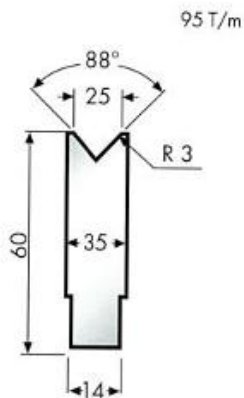
78.88



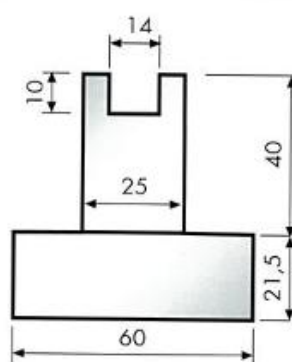
79.88



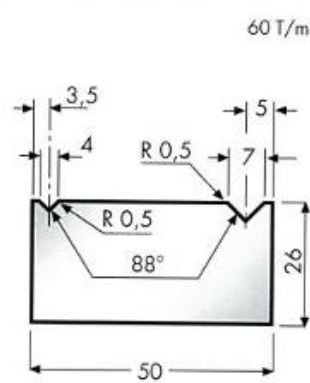
80.88



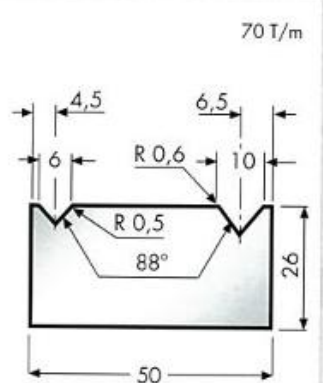
40.14



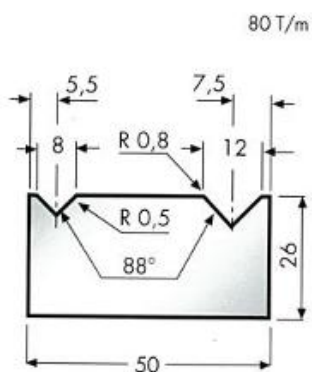
121/88°



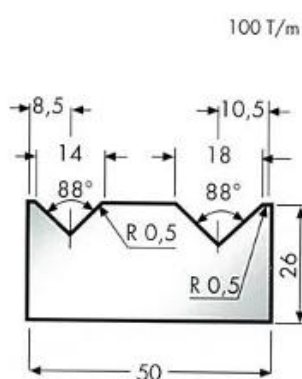
123/88°



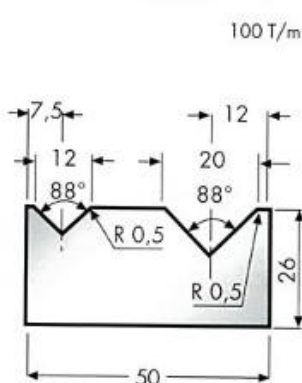
124/88°



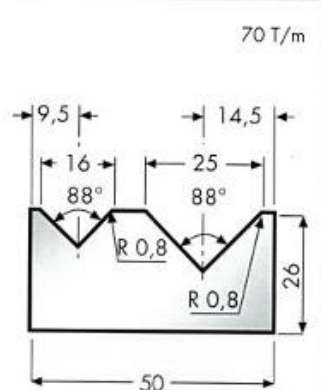
125/88°



126/88°



127/88°

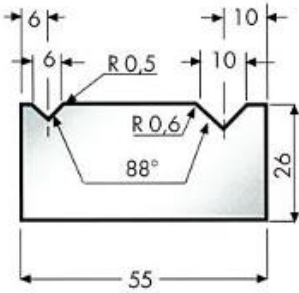


Amada Type

88°

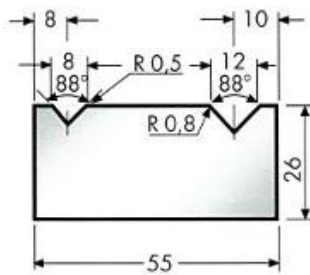
20.12/88°

80 T/m



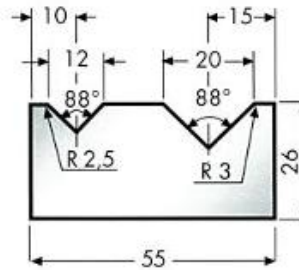
20.13/88°

80 T/m



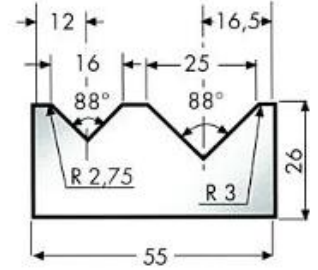
20.14/88°

100 T/m



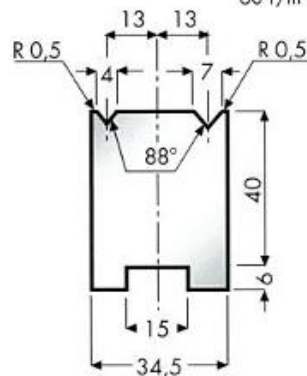
20.15/88°

100 T/m



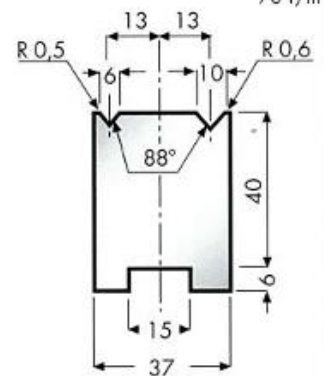
501/88°

60 T/m



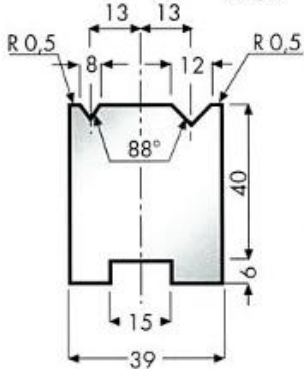
502/88°

70 T/m



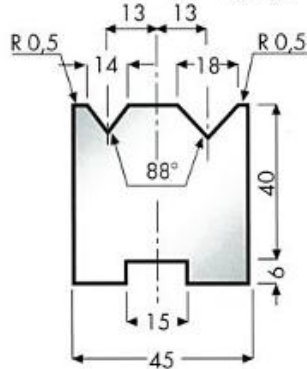
503/88°

70 T/m



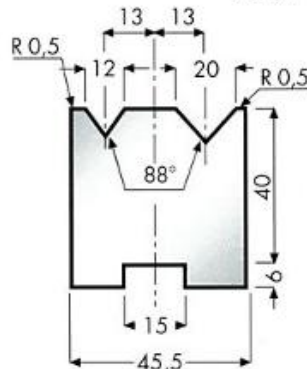
504/88°

100 T/m



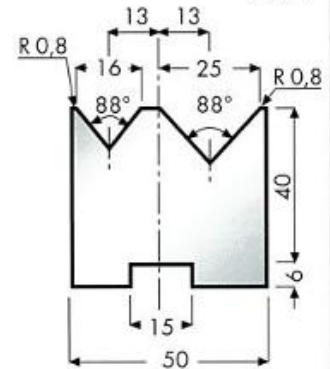
505/88°

100 T/m



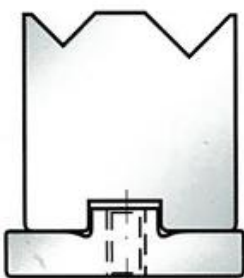
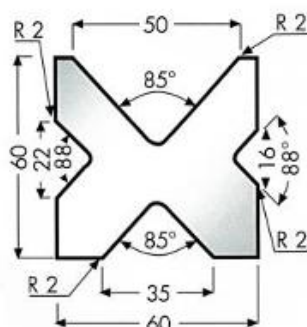
506/88°

100 T/m



20.09

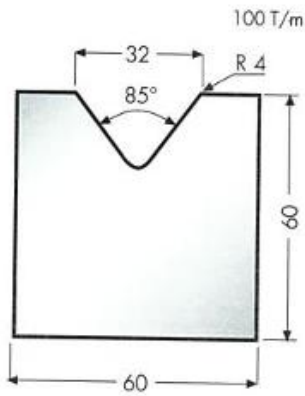
100 T/m



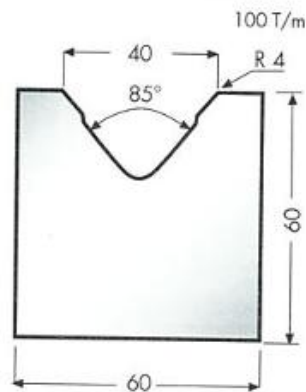
Amada Type

80° 85°

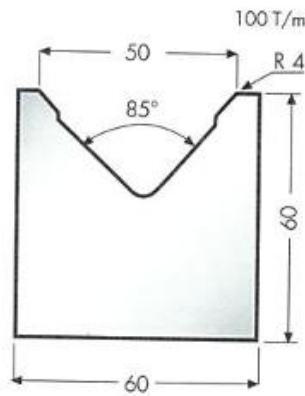
20.11/32



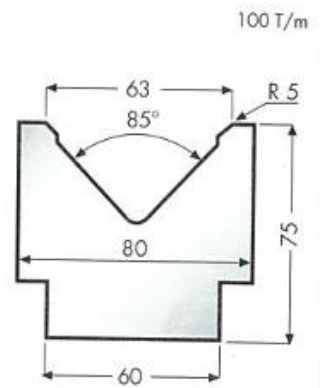
20.11/40



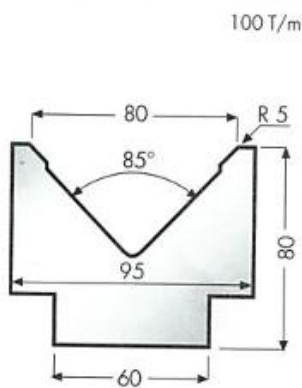
20.11/50



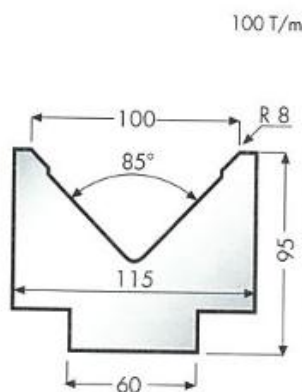
20.11/63



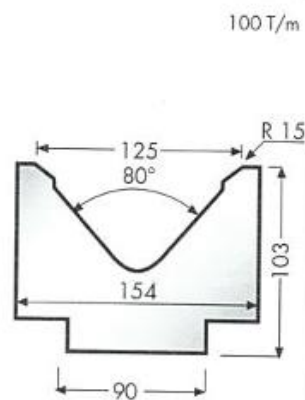
20.11/80



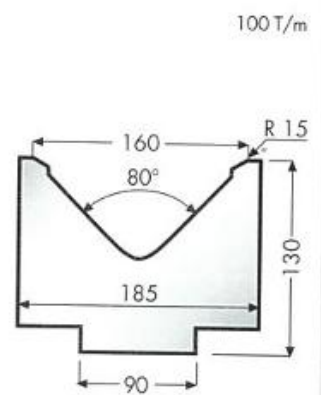
20.11/100



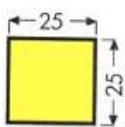
20.11/125



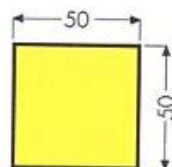
20.11/160



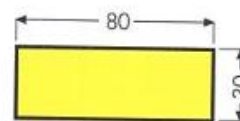
61.1



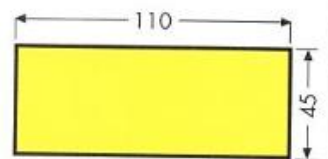
61.3



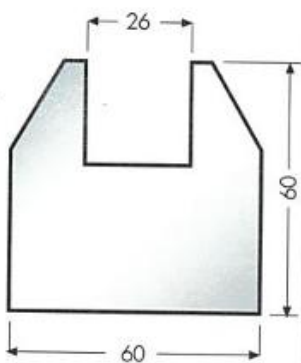
61.4



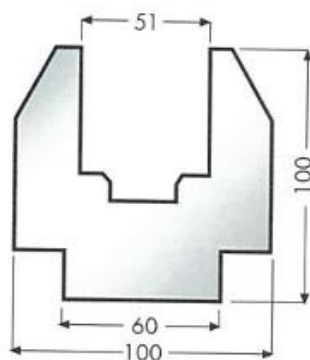
61.5



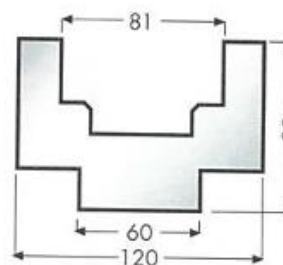
60.1



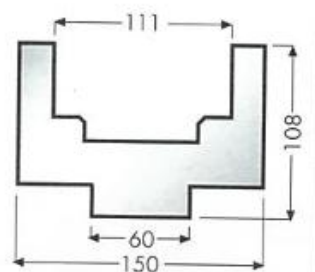
60.3



60.4



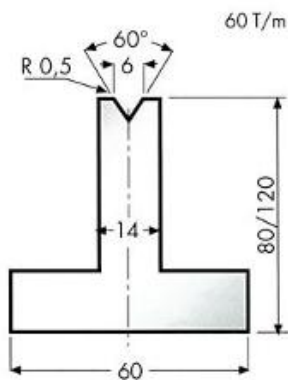
60.5



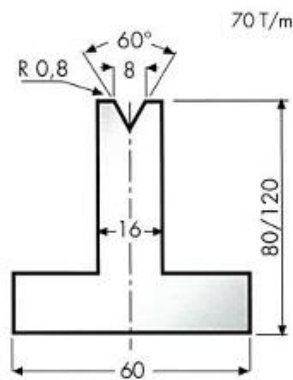
Amada Type

60°

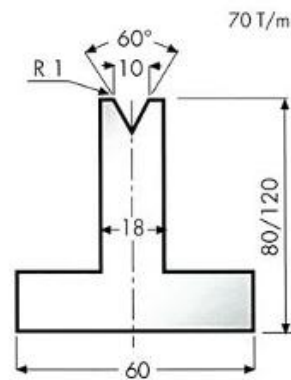
20.41/60°



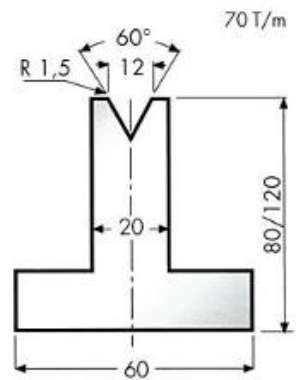
20.42/60°



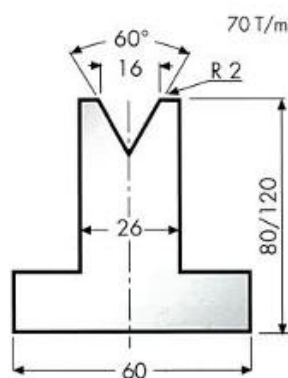
20.43/60°



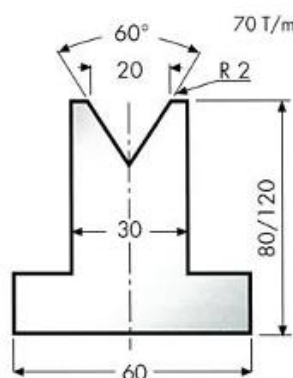
20.44/60°



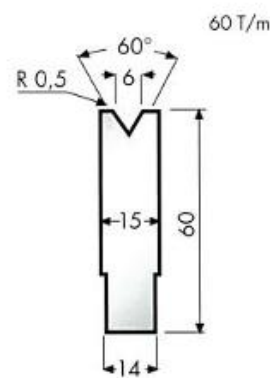
20.45/60°



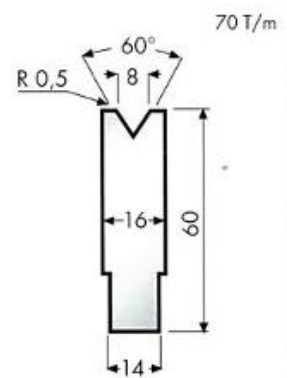
20.46/60°



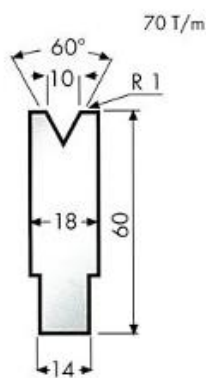
70.60



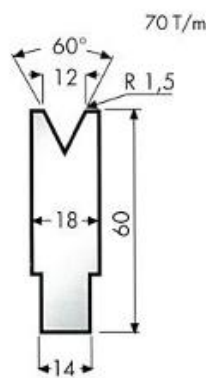
71.60



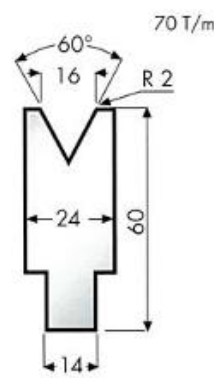
73.60



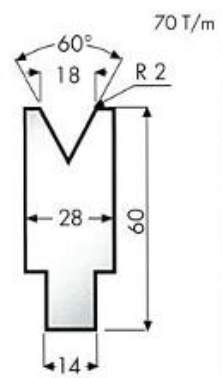
75.60



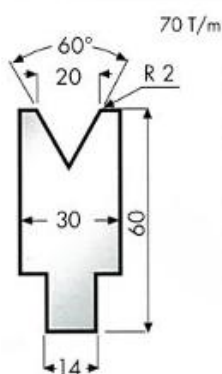
77.60



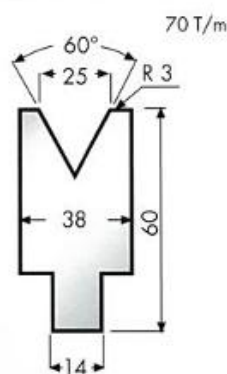
78.60



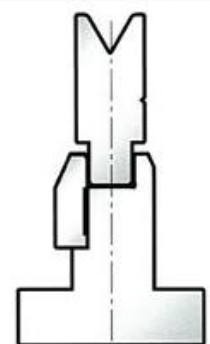
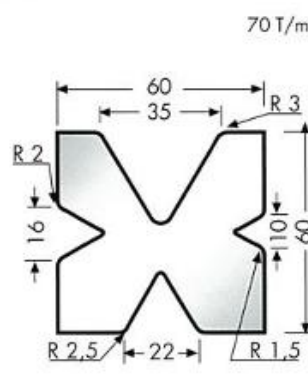
79.60



80.60



20.09/60°

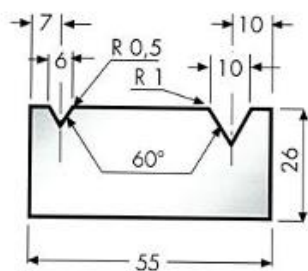


Amada Type

30° 45° 60°

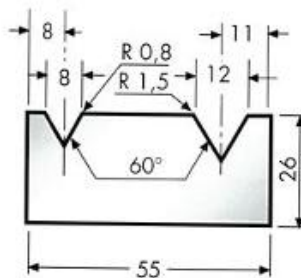
20.12/60°

70 T/m



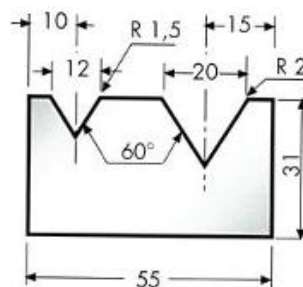
20.13/60°

70 T/m



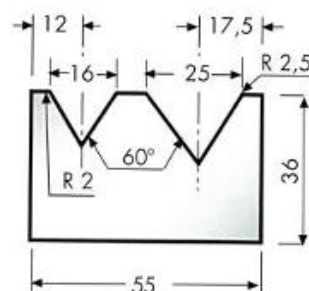
20.14/60°

70 T/m



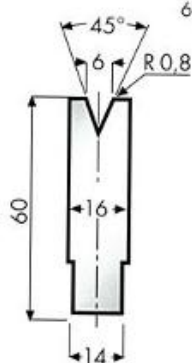
20.15/60°

70 T/m



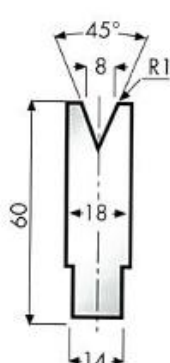
70.45

60 T/m



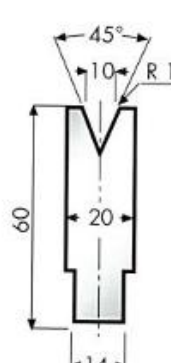
71.45

70 T/m



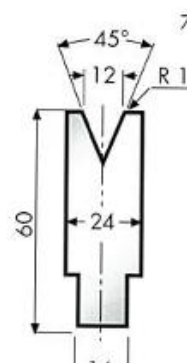
73.45

70 T/m



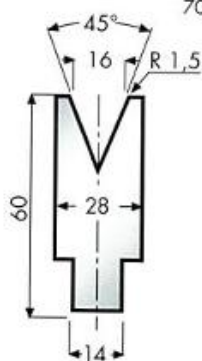
75.45

70 T/m



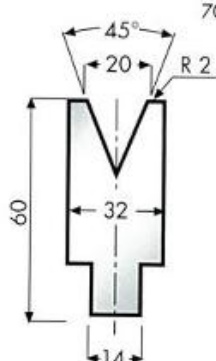
77.45

70 T/m



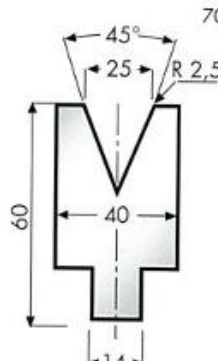
79.45

70 T/m



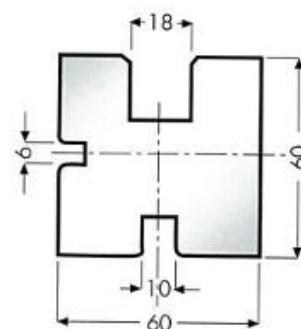
80.45

70 T/m



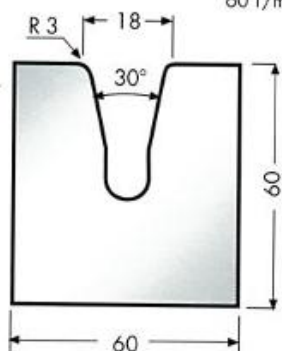
20.08

100 T/m



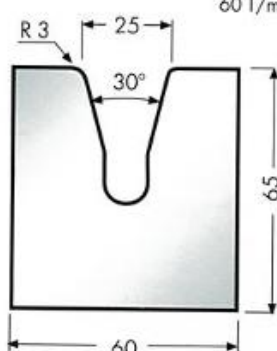
340

60 T/m



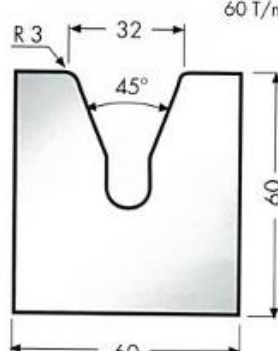
341

60 T/m



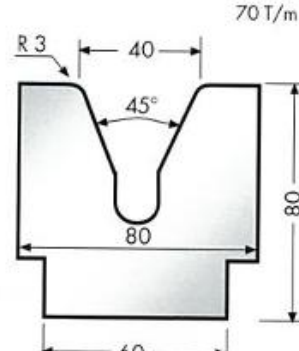
342

60 T/m



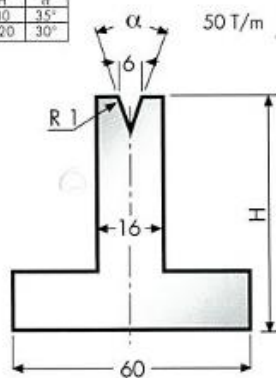
343

70 T/m

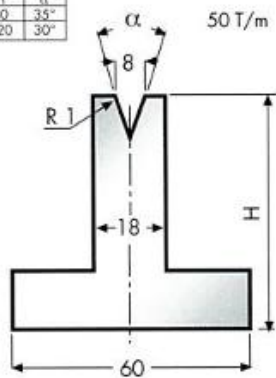


30° - 35°

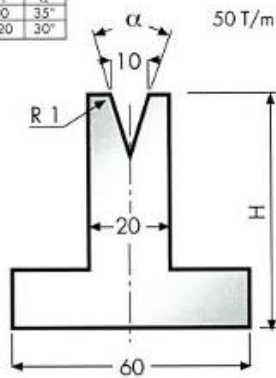
H	ct
80	35°
120	30°



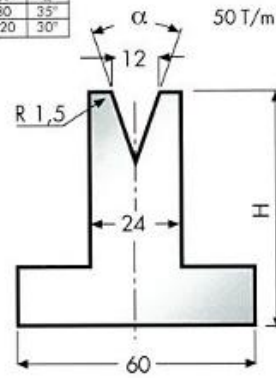
H	α
80	35°
120	30°



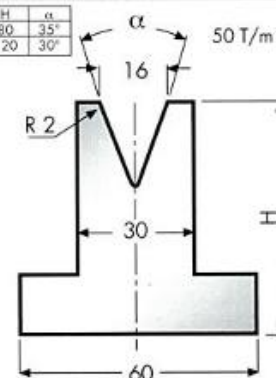
H	α
80	35°
120	30°



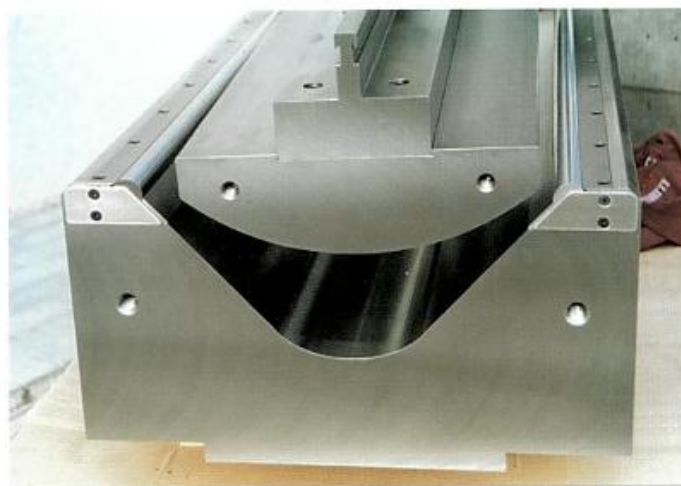
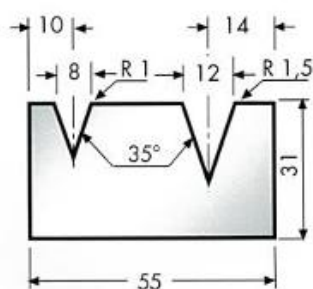
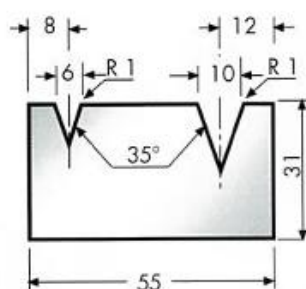
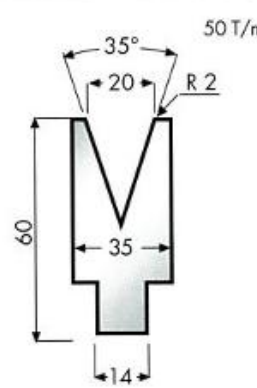
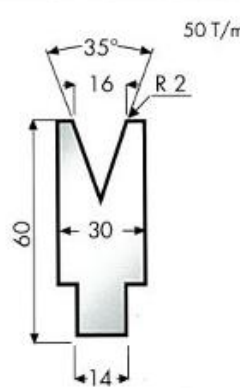
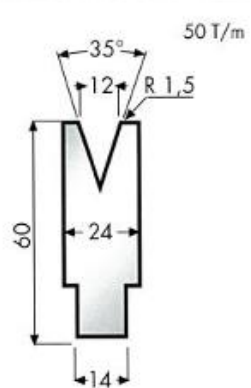
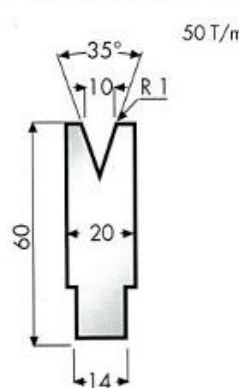
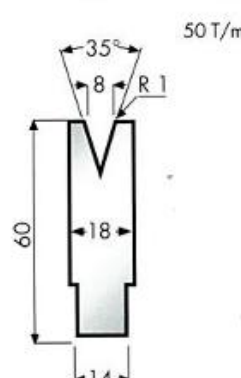
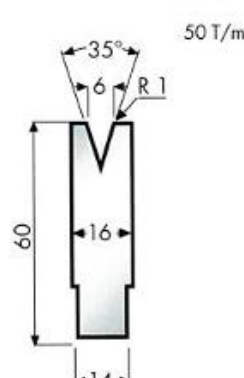
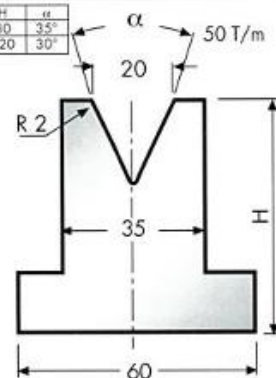
H	α
60	35°
120	30°



H	α
80	35°
120	30°



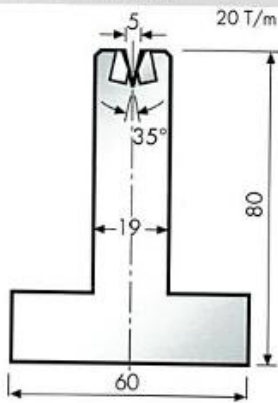
H	α
60	35°
120	30°



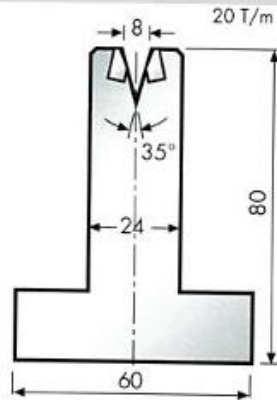
Amada Type

35°

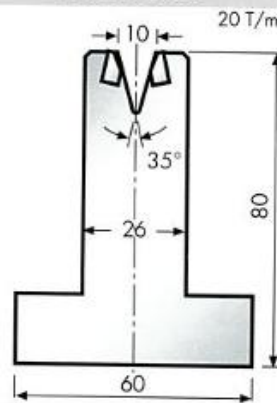
20.30/35°



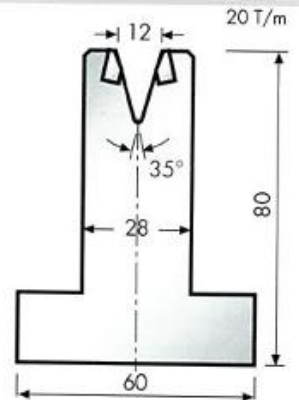
20.32/35°



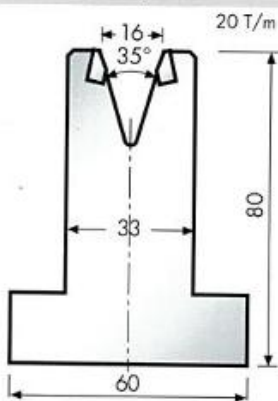
20.33/35°



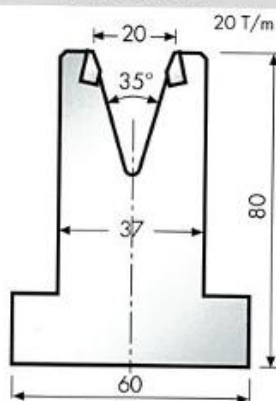
20.34/35°



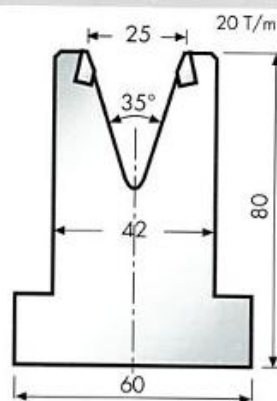
20.35/35°



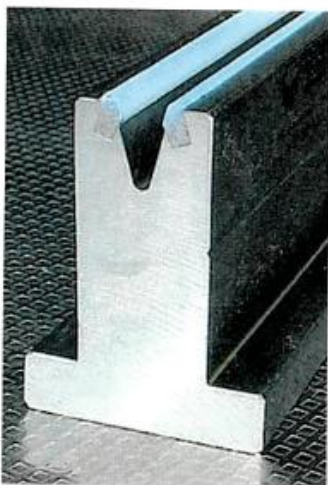
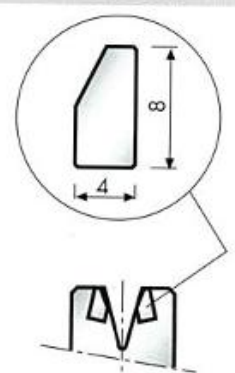
20.36/35°



20.37/35°



20.30-T



Questa matrice a T è nata per evitare i segni sulla lamiera ed è molto adatta ad eseguire contropieghe ravvicinate.

È inoltre possibile sostituire i ricambi in gomma, in modo da utilizzare la matrice per più tempo e riducendo notevolmente i costi.

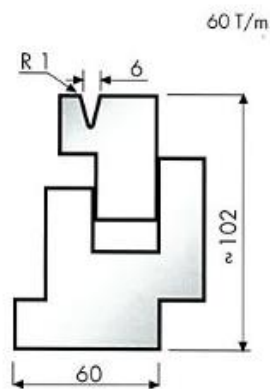
This kind of die is mainly used to bend delicate sheets that must not show sliding signs. The T shape very thin for a die with rubber, is used to make closed underfolded bendings. The plastic insert is also supplied as a spare and can be replaced by the customer himself, to guarantee less costs and a longer die life.

Diese Matrize wird besonders beim Biegen von beschädigungsanfälligen Blechen angewendet, auf denen kein Zeichen von Gleitungen sichtbar sein darf. Die besondere dünne "T" Form für eine Matrize mit Gummi, ist gut geeignet für angenährte Gegenbiegen. Der Einsatz aus Plastik wird auch als Ersatz geliefert und kann auch vom Kunde selbst ausgewechselt werden, somit werden Kosten gespart und die Lebensdauer der Matrize verlängert.

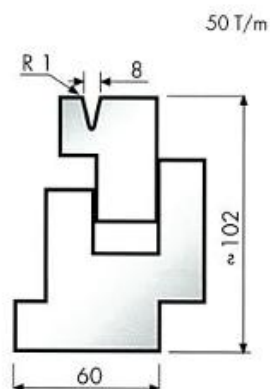
Amada Type

26° 30° 35°

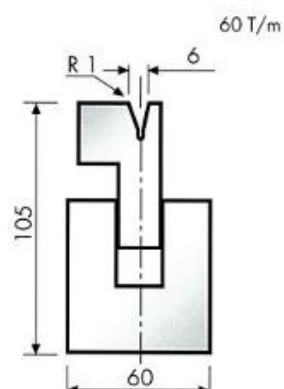
30.01/6-35°



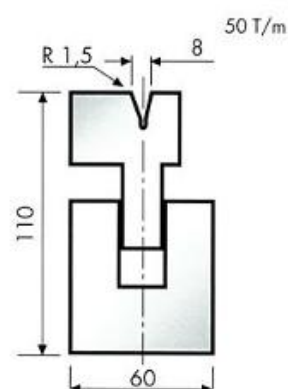
30.01/8-35°



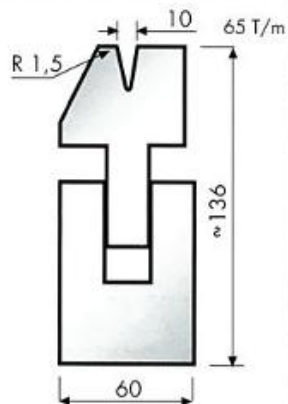
30.02/6-35°



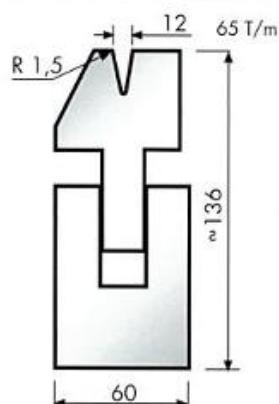
30.02/8-30°



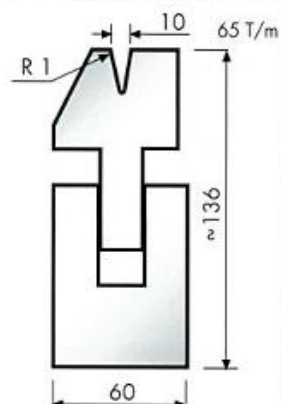
30.01/10-35°



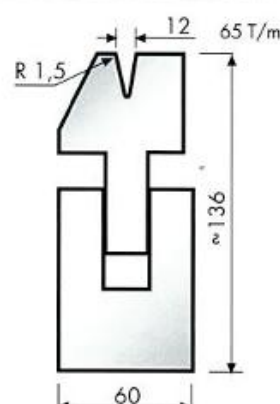
30.01/12-35°



30.01/10-26°



30.01/12-26°



30.01/30.02 PNEUMATICO / PNEUMATIC / PNEUMATISCH

I piegasciaccia mod. 30.01 e mod. 30.02 possono essere forniti con azionamento pneumatico, manuale o con elettrovalvola comandata dal CNC della pressa.

On request, the whole range of mod. 30.01 and 30.02 is available with pneumatic drive, manual drive or with solenoid valve controlled by the cnc of press brake.

Auf Anfrage steht die ganze Serie der Modelle 30.01 und 30.02 mit Pneumatisch- oder Handsteuerung zur Verfügung. Außerdem können die selbe Modelle, mit dem von der Biegepresse Cnc gesteuerten Elektroventil, geliefert werden.

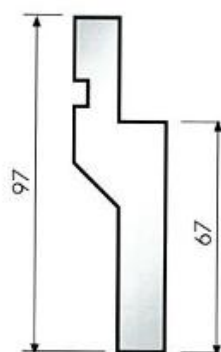


Amada Type

ACCESSORI / ACCESSORIES

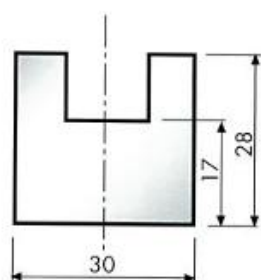
40.05

100 T/m



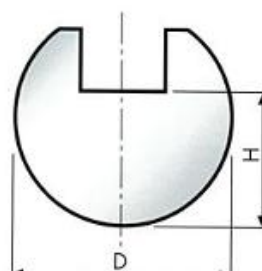
40.02

100 T/m



40.09

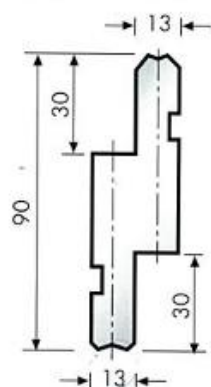
100 T/m



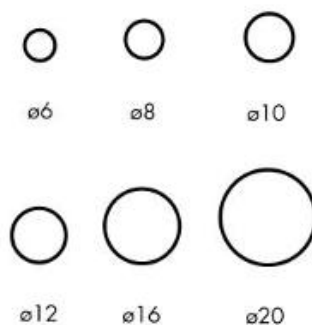
D	20	25	30	35	40	50	60	80	100
H	12	17	20	22	24	29	34	44	70



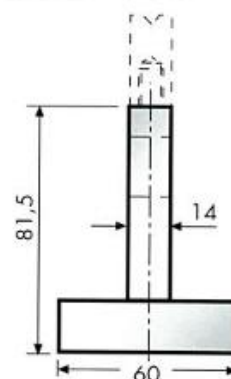
40.30



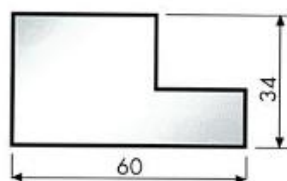
40.31



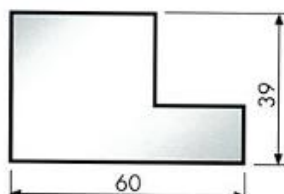
330



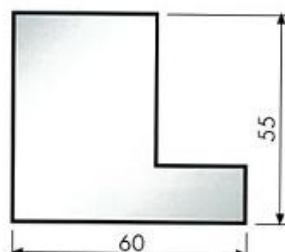
40.06/34



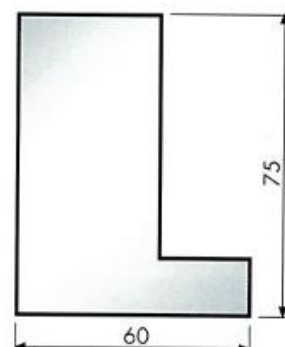
40.06/39



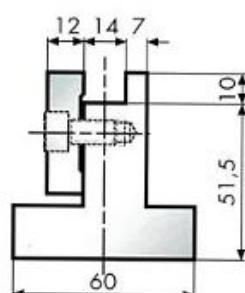
40.07/55



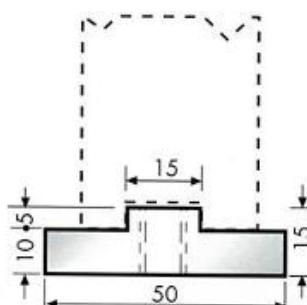
40.07/75



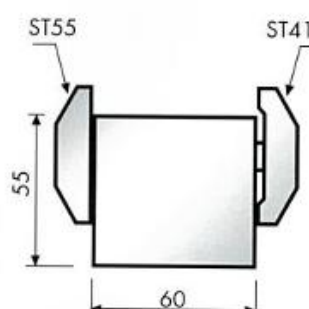
40.13



40.15



40.55



40.60

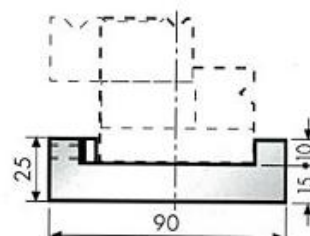


TABELLA DI PEGATURA / BENDING CHART

